

Work Order ID 154114***154114***

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Friday, December 02, 2016 10:40:25 AM

Item ID: D3489-3-200

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Pip Pin

Start Date: 12/2/2016 Start Qty: 8.00

8

Cust Item ID:

Required Date: 12/7/2016 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00				6			
130									
Packaging		0.01							
Packaging	Memo LOCATION : GA								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC		0.13							
Quality Control	Memo								

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ME
16-12-14-

Picklist Print

Friday, December 02, 2016 10:40:23 AM

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Work Order ID: 154114

154114

Parent Item: D3489-3-200

D3489-3-200

Parent Item Name: Pip Pin

Start Date: 12/2/2016

Required Date: 12/7/2016

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 06-03-10 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
806206 *806206* PIP PIN		Purchased	No			100	Each	0.0000	1 **	8			

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DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3489	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE PIP PIN	SCALE NTS
A	06.01.04	NEW ISSUE	

RELEASED
654321 CP

SPECIFICATION CONTROL DRAWING

1) SPECIFICATION: **D3489-X-YYY PIP PIN**

WHERE 'X' IS THE NOMINAL SIZE IN 1/16THS OF AN INCH
AND 'YYY' IS THE GRIP LENGTH IN TENTHS OF INCHES

FOR EXAMPLE, D3489-3-050 IS 3/16" NOMINAL O.D. WITH 0.50" GRIP

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W10: 154114

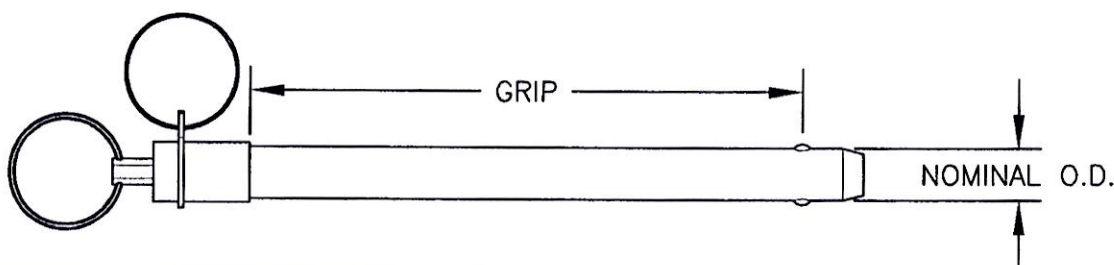
2) ACCEPTABLE SUPPLIERS / PART NUMBERS TO PURCHASE

DART P/N	Nominal O.D.	GRIP	Possible Suppliers	
			JERGENS	REID
D3489-3-050	3/16"	0.50	806200	DARS-000D
D3489-3-075	3/16"	0.75	806201	-
D3489-3-100	3/16"	1.00	806202	DARS-001
D3489-3-125	3/16"	1.25	806203	-
D3489-3-150	3/16"	1.50	806204	-
D3489-3-175	3/16"	1.75	806205	-
D3489-3-200	3/16"	2.00	806206	DARS-004
D3489-3-250	3/16"	2.50	806208	DARS-005
D3489-3-300	3/16"	3.00	806209	-
D3489-4-050	1/4"	0.50	806216	DARS-009
D3489-4-075	1/4"	0.75	806217	-
D3489-4-100	1/4"	1.00	806218	-
D3489-4-125	1/4"	1.25	806219	-
D3489-4-150	1/4"	1.50	806220	DARS-020
D3489-4-175	1/4"	1.75	806221	-
D3489-4-200	1/4"	2.00	806222	DARS-030
D3489-4-250	1/4"	2.50	806224	DARS-035
D3489-4-300	1/4"	3.00	806225	DARS-040
D3489-4-400	1/4"	4.00	808227	DARS-050

3) DESCRIPTION: DOUBLE ACTING, STAINLESS STEEL, QUICK-RELEASE
BALL LOCK PINS WITH RING HANDLE

4) MATERIAL: STAINLESS STEEL. MIN. PULL OUT STRENGTH = 200LBS (3/16" PINS)
OR 230LBS (1/4" PINS). MIN. DOUBLE SHEAR = 5150LBS (3/16" PINS) OR
9200LBS (1/4" PINS).

5) ALL DIMENSIONS ARE IN INCHES



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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO34560**

Purchase Order Date 12/7/2016

PO Print Date 12/7/2016

Page Number 1 of 7

Order From :

HASKINS INDUSTRIAL
5-52 ANTARES DRIVE
NEPEAN, ON K2E 7Z1
CA

VC-HAS001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DEC 07 2016

E-MAIL

Contact Name

Vendor Phone 613 723 8800

Ship To Contact

Ship To Phone

Ship Via: Dicom

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	806206	PIP PIN	12/12/2016 Yes 12/12/2016		8.00 Each	\$26.32	\$210.56
	AS PER DWG D3489 REV. A B154114						
Line Total:							\$210.56
2	D3672-3P	Washer	12/12/2016 Yes 12/12/2016		500.00 Each	\$0.34	\$170.65
	AS PER DWG D3672 REV. D B153930						
Line Total:							\$170.65
3	71500-30	NTF3R KC730 INSERT	12/12/2016 Yes 12/12/2016		15.00 Each	\$17.06	\$255.90

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PO Instructions: PROCUREMENT QUALITY CLAUSES A000 CLAUSES NOT REQUIRED

Note:

12/7/2016

HASKINS INDUSTRIAL INC.
5-52 ANTARES DRIVE

*** B A C K O R D E R ***

Order # 1261235.04

NEPEAN, ONTARIO K2E 7Z1
TEL (613)723-8800 FAX (613)723-8806

Order Date 04/13/16

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Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

* Reprint *

Cust Phone #	Warehouse	F.O.B.	Taken By
	OTTAWA	DEST	Sylvie 613-723-880

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	34560	04/14/16	1261235.04	PL	DICOM	NET 30

Ln#	Bin #	Order UM	Ship	B/O Product	Description	
7	030320	15 EA	8	JG-806206	3/16 DBL ACTION RING HANDLE	806206

THIS ITEM IS HOLD FOR RELEASE - WHEN CUSTOMER IS READY
TO PULL STOCK THEY WILL NOTIFY

DEC 13 2016

Freight to be added to your invoice when goods arrive from Jergens for the first shipment, and also for the second shipment, the 2nd certificate and second freight needs to be invoiced

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PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
 2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
 3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL PACK DATE *12/14*
Printed on 2016-12-07 at 15:55